



Flexi Spray GF248 is a trimming adhesive that is fast drying. **Flexi Spray GF248** offers users industrial grade, web spray contact adhesive with excellent grab whilst boasting temperature resistance of up to 120°C. Delivered through a gun and hose using a 9501 or 6501 Tip.

ADVANTAGES

- Vehicle Interior Trimming.
- High Heat.
- Suitable For Carpets, Headlinings, Fabric & Leather Seats.

COLOUR

- Clear

FLASH OFF

- 1-2min*

OPEN TIME

- 60 mins*

TOTAL COVERAGE

- 150m²



JOINERY &
INDUSTRIAL



TRANSPORTATION

DIRECTIONS FOR USE

- Use with adequate ventilation. When possible we recommend shaking the canister well before using. Attach and secure hose tightly onto the spray gun with required tip. Attach the other end of the hose onto the canister. Make sure the hose-valve connections are securely tight. Open the valve on the canister slowly and fully, check for leaks during this process. Unlock the trigger on the spray gun to start spraying.
- Make sure that surfaces are clean, dry and free from dirt, dust, oil, loose paint, wax or grease, etc. Spray about 4" - 6" (10 - 15cm) away at a 90° angle to the surface, applying a uniform, even coat of adhesive to obtain 80% to 100% coverage of the surface. If necessary, spray another coat of adhesive in areas that appear to need more adhesive. Spray both surfaces to be bonded, one surface vertically and the other surface horizontally.
- Allow 1 - 2 minutes for the adhesive to tack off until no adhesive transfers to the knuckle when touched. Adhere surfaces and press together with adequate pressure. A roller is recommended to apply a uniform pressure to achieve maximum strength.
- Allow 24 hours for the adhesive to fully.

CANISTER STORAGE/CHANGE OVER

Turn valve on canister into the off position, spray out remaining adhesive left in the hose, disconnect the spray hose and gun from the canister. Reconnect the spray hose to a canister of cleaning solvent (sold separately) and spray out until liquid is clear which indicates that the hose and gun is clean. If you choose to leave the hose and spray gun on the canister, leave the valve on the canister open. Do not disconnect the hose/gun from the canister. Close and lock the spray gun.

*depending on ambient temperature.



GF248 HIGH HEAT TRIM SPRAY 22LTR

SPECIAL PRECAUTIONS

For optimum results store canister above 18°C during use, but must always be above 10°C. Allow substrates to acclimatise to normal room temperature (18°C) for 48 hours before bonding. Do not exceed open time of the adhesive. Keep canister off cold concrete floors during use. If adhesive is expelled wet or as a jet, canister is too cold – move to warm environment and allow to thoroughly acclimatise before reusing.

CAUTION

- Use only in well ventilated areas.
- DO NOT thin or reactivate with solvents.
- DO NOT incinerate.
- DO NOT expose to extreme heat over 50°C.
- Keep away from sources of ignition.
- Release pressure before disconnecting hose.
- Test for suitability before use.

SDS and TDS MUST be read and understood before use. Information contained in this technical literature is believed to be accurate and offered in good faith for the benefit of the consumer. The company however cannot assume any liability or risk involved in the use of its chemical products since the conditions of use are beyond our control. Statements concerning the possible use of our products are not intended as recommendations to infringe on any patent. These products are for industrial use only.

CHEMICAL TECHNICAL DATA

TYPICAL PROPERTIES

Colour	Clear
System Flammability	Flammable adhesive in flammable propellant
Temperature Resistance	105°C
Total coverage	150m ²
Open time	60 Minute*
Flash off	1-2 Minutes*
Shelf Life	18 months from date of manufacture

PACKAGING

22ltr	Disposable canister suitable for industrial use only. (Manual handling 17 kg)
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STORAGE

HANDLING & STORAGE

- Consult Material Safety Data Sheet prior to use.
- Do Not store at temperatures over 50°C.
- Avoid exposure to direct sunlight.
- Do Not store directly on concrete floor.
- For optimum performance, store at 18°C during use, but must always be above 10°C.
- When connected, keep valve open and hose pressurised at all times.
- Do Not close valve until ready to connect to a new cylinder.
- Release pressure in hose before disconnection.
- Always test product to determine suitability for your particular application prior to use in production.

*depending on ambient temperature.



A BRAND OF QUIN GLOBAL (UK) Ltd.
Unit 1, Ruthvenfield Avenue, Inveralmond Industrial Estate, Perth, PH1 3WB | +44 (0) 1738 494919
sales.uk@quinglobal.com | www.quinglobal.com