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TECHNICAL DATASHEET Spraybond X30 MP Canister

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Product description

Zettex Spraybond X30 is very high-quality heat-resistant contact adhesive for bonding the most diverse materials in construction and industry such as; HPL, wood, all types of plastics (except PE and PP), rubber, isolation material, synthetic leather, foils, foams and many other materials.

Material

SBR Rubber.

Advantages

- Heat resistant.
- Extremely powerful.
- Fast drying.
- For universal use.
- Ready to use.
- DCM free.

Application areas

For bonding all kinds of sheet materials such as MDF, chipboard, hardwood, laminate, HPL and many types of plastic sheets. Also suitable for bonding various types of artificial leather, leather, foam and furniture fabrics. Spraybond X30 has various test certificates and is approved according to the new standards of the ATG and the European decision for surface adhesives.

Utilization

Make the materials that need to be bonded dry and free from dust and grease. Then gently spray the contact adhesive on both surfaces to be bonded. A distance between substrate and spray gun of 30 cm is ideal. Apply the adhesive strips without overlapping. Then wait at least 3-4 minutes before bonding the two substrates (wait longer if there is more consumption) and press or roll firmly. In the case of overlapping spraying, at least double the open time. In the case of very porous substrates, check that there is sufficient contact between the two layers of adhesive. If necessary, apply an additional coat. Keep application time for contacting both surfaces to a maximum of 60 minutes.

Packaging

- Canister 22 L

Color

Transparent, blue, red, green and yellow. Other colors on request.

Safety recommendations

Always read the safety information before use.

Shelf life

24 months in unopened packaging. Store at temperatures between 5°C and 25°C.

Properties	Specifications
Processing temperature	+5 to +40 °C
Temperature resistance	-40 to + 110 °C
Consumption	70-80 gram/m2
Open time	3-4 min
Maximum yield	140 m2
Solids	35%
Color	Transparent, blue, red, green and yellow.
Spray pattern	WEB
VOC	544 g/l