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TECHNICAL DATASHEET

Spraybond X45 Premium Canister



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Product description

Zettex Spraybond X45 is very high quality heat resistant contact adhesive for bonding all types of European or American roofing materials to all substrates. Zettex Spraybond X45 is free of CFCs and harmful solvents due to its unique composition and environmentally friendly formula.

Material

SBR Rubber.

Advantages

- Heat resistant.
- Extremely powerful.
- Fast drying.
- Universally applicable.
- Ready to use.
- DCM-free.

Application areas

For bonding all types of substrates. Due to its high solids and rubber content, this adhesive is extremely strong and safe to use. Zettex Spraybond X45 is also suitable for bonding plasticizer-sensitive substrates such as PVC. The maximum percentage of plasticizer in the PVC should not exceed 16%. Testing in advance is recommended. Not suitable for naked EPS.

Utilization

Make the materials that need to be bonded dry, dust and grease free. Then gently spray the contact adhesive on both surfaces to be bonded. A distance of 30 cm between substrate and aerosol is ideal. Apply the adhesive strips preferably without overlapping. After 3 to 4 minutes glue both substrates together and press or roll firmly. In case of overlapping spraying at least double the open time. In the case of very porous substrates, check that there is sufficient contact between the two layers of adhesive. If necessary, apply an additional coat. Drying time approx. 2 minutes at 20°C.

Packaging

- Canister 22 L

Color

Transparent.

Safety recommendations

Always read the safety information before use.

Shelf life

24 months in unopened packaging. Store at temperatures between 5°C and 25°C.

Properties	Specifications
Processing temperature	+5 to +40°C
Temperature resistance	-40 to +140°C
Consumption	60-70 gramm/m ²
Open time	4-6 min
Solids	45%
Color	Transparent
Spray pattern	WEB
VOC	544 g/l